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**PRIMARY ARMS OPTICS ANNOUNCES NEW  
EXTREME CLAMPING SYSTEM**

- USA-made steel hardware
- Over 2,000 lbs clamping force per cross bolt
  - Engineered in Houston, Texas
- One-piece mounts, ring sets, and micro red dot mounts
  - Lifetime warranty

HOUSTON, TEXAS – In 2018 Primary Arms began an ambitious initiative to engineer an all-new array of advanced scope mounts and scope rings. The result is our all new Extreme Clamping System™, a full lineup of one-piece mounts, scope ring sets, and micro dot mounts. Engineered in Houston, Texas and featuring USA-made steel hardware made of the toughest materials available, ECS™ products are covered by our lifetime warranty. ECS™ mounts can be safely and repeatably torqued to 65-in lbs, providing over 2,000 lbs of clamping force per cross bolt. 31 ECS products are available in a variety of tube diameters, heights, and forward offsets. The Extreme Clamping System leads the way in strength, stability, and precision, with a price tag that will appeal to every shooter.

- USA-made grade 12.9 steel clamping hardware
- All clamping hardware mil-spec manganese phosphate coated to prevent corrosion
- T15 and T25 Torx drive bolts
- CNC machined wire EDM 6061-T6 aluminum body and keeper
- All aluminum parts coated with mil-spec type III class 2 hard coat anodizing
- Top caps and ring body area feature relief cuts to avoid tube “pinching”
- Advanced CAD engineering minimizes weight without sacrificing strength
- Available in 1”, 30mm, 34mm tube diameters
- Micro dot and 30mm red dot mounts available in 1.41”, 1.535”, and 1.64” centerline height
- Lifetime warranty